

5/41

SP41-2 b

DART AEROSPACE LTD		Work Order:	24313 b
Description: Spacepod Hardware Kit		Part Number:	K10018
Dwg:		Qty:	1 5 Kits
Ref: K10018		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty																																												
1	DC	Issue Traveler (1) K10018 requires (2) D2174-041. (1) D2174-041 consists of (1) D2174-1; (1) D2175-1; (1) D2175-2	HJ	05.09.21	5																																												
2	KP	Pick: Packing Kit <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>2</td><td>D2174-041</td><td>Web Assembly</td><td>1 B22188</td></tr><tr><td>1</td><td>D2985</td><td>Decal</td><td>B2456</td></tr><tr><td>16</td><td>AKS7-1032-130</td><td>Insert</td><td>M18293</td></tr><tr><td>8</td><td>AN3-3A</td><td>Bolt</td><td>M16895</td></tr><tr><td>8</td><td>AN3H4A</td><td>Bolt (or AN3H4)</td><td>M17071</td></tr><tr><td>36</td><td>AN525-10R7</td><td>Screw</td><td>(100)x M17405 / M15913 x 70</td></tr><tr><td>8</td><td>AN960JD10</td><td>Washer</td><td>M18359</td></tr><tr><td>16</td><td>AN960JD10L</td><td>Washer</td><td>M16612</td></tr><tr><td>16</td><td>MS21042L3</td><td>Nut (or -3)</td><td>M15924</td></tr><tr><td>8</td><td>MS24694S67</td><td>Screw</td><td>(1)x M15706 / M17137 x 29</td></tr></tbody></table>	Qty	Part Number	Description	Batch	2	D2174-041	Web Assembly	1 B22188	1	D2985	Decal	B2456	16	AKS7-1032-130	Insert	M18293	8	AN3-3A	Bolt	M16895	8	AN3H4A	Bolt (or AN3H4)	M17071	36	AN525-10R7	Screw	(100)x M17405 / M15913 x 70	8	AN960JD10	Washer	M18359	16	AN960JD10L	Washer	M16612	16	MS21042L3	Nut (or -3)	M15924	8	MS24694S67	Screw	(1)x M15706 / M17137 x 29	1324314		
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3	QC4	Inspect Kit 100% for Completeness on the W/O	CD	05/11/02	1																																												
4	ST	Identify and Stock	CD	05/11/02	1																																												
5	AC	Cost / part: 81.71	SUC	05-11-03	1																																												
6	DC	Close W/O 70.58 Inspect Level 21	CD	05-11-03	1																																												

Rev	Date	Change	Revised By	Approved
A	03.03.26	New issue	KJ/RF	
B	04.06.09	Remove procedure for D2174-1/D2175	KJ/RF	
C	04.08.30	Removed assembly of D2174-041	KJ/JLM	

RELEASED
 10/14/08-30

